

Models - 9420\* & 9420-1\* Coin Operated Models 9420-1C\* Commercial Models



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# PRODUCT INFORMATION

Please take a moment to fill out the information below in order to aid us with any future sales or service inquiries. Model number and serial number information can be found on the serial tag located inside the control box and/or on the lower exterior of the can. Key number can be found on the tag that comes attached to the keys. There may be more than one key number depending on unit.

Please keep this information with your records.

MODEL#:	
SERIAL#:	
KEY NUMBER(S):	
DATE PURCHASED:	
DISTRIBUTOR:	

J.E. Adams Industries 1025 63rd Ave. S.W. Cedar Rapids, IA 52404 1-800-553-8861

www.jeadams.com

## **Specifications**

Unit specifications: Gast twin cylinder compressor models

Voltage: 120VAC, 60Hz

Amperage: (1) 10 & (1) 20 amp services are required for this unit (both air and vac may run/vend at the same time)

Weight: 180-190 lbs with pallet

Vac Motor: (2) 120VAC vacuum motor (requires dedicated 20A service)

Fuses: (2) 10 amp inline fuses (vac motors)

Compressor: Gast 3/4 HP, 120VAC, 60HZ (requires dedicated 10A service)



Gast compressor

Unit angaifigetiana. Davilhias single sulindar madala

Duty cycle time 4 minutes on, 4 minutes off.

NOTE: "UNIT INTENDED FOR COMMERCIAL USE ONLY"

### IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic precautions should always be followed, including the following:

### READ ALL INSTRUCTIONS BEFORE USING (THIS APPLIANCE)

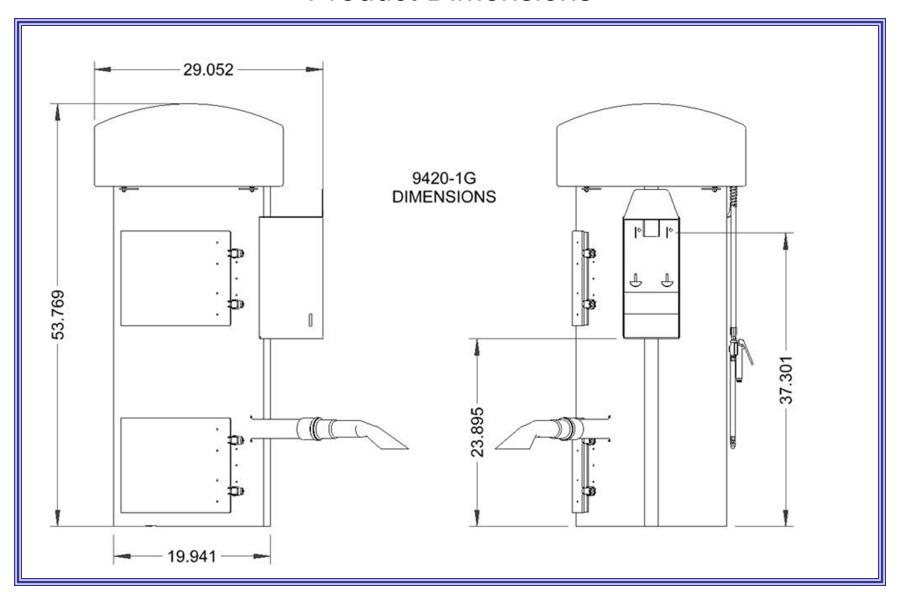
### **WARNING** – To reduce the risk of fire, electric shock, or injury:

- Do not use on wet surfaces.
- Use only as described in manual. Use only manufactures recommended attachments.
- Do not allow to be used as a toy. Close attention is necessary when used by or near children.
- Do not put any object into openings. Do not use with any opening blocked; keep free of dust, lint, hair and anything that
  may reduce air flow.
- Keep hair, loose clothing, fingers, and all parts of body away from openings and moving parts.
- Do not use to pick up flammable or combustible liquids, such as gasoline, or use in areas where they may be present.
- "Do not pick up anything that is burning or smoking, such as cigarettes, matches, or hot ashes."
- "DO not use without dust bag and/or filters in place."

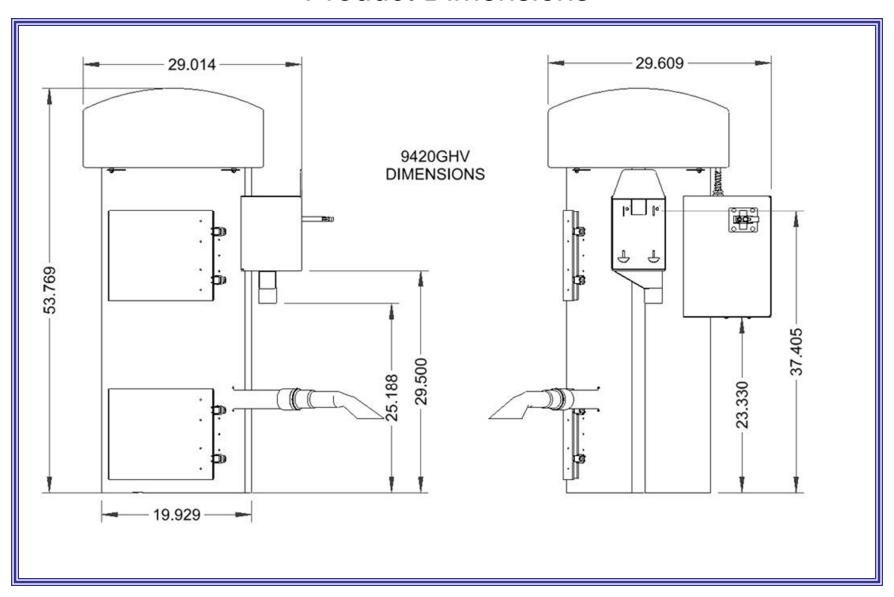
#### SAVE THESE INSTRUCTIONS

- Installation Instructions:
- Determine location to mount unit ("DANGER" "THIS EQUIPMENT INCORPORATES PARTS SUCH AS SWITCHES, MOTORS, OR THE LIKE THAT TEND TO PRODUCE ARCS OR SPARKS THAT CAN CAUSE AN EXPLOSION. WHEN LOCATED IN GASOLINE-DISPENSING AND SERVICE STATIONS INSTALL AND USE AT LEAST 20 FEET (6 M) HORIZONTALLY FROM THE EXTERIOR ENCLOSURE OF ANY DISPENSING PUMP AND AT LEAST 18 INCHES (450 MM) ABOVE A DRIVEWAY OR GROUND LEVEL."
- Run electrical service to that location.
- **Grounding Instructions**: This appliance must be connected to a grounded metal, permanent wiring system; or an equipment-grounding conductor must be run with the circuit conductors and connected to the equipment-grounding terminal or lead on the appliance.
- All local and national electric codes must be followed for installation and use.
- Licensed electricians are recommended for installation.

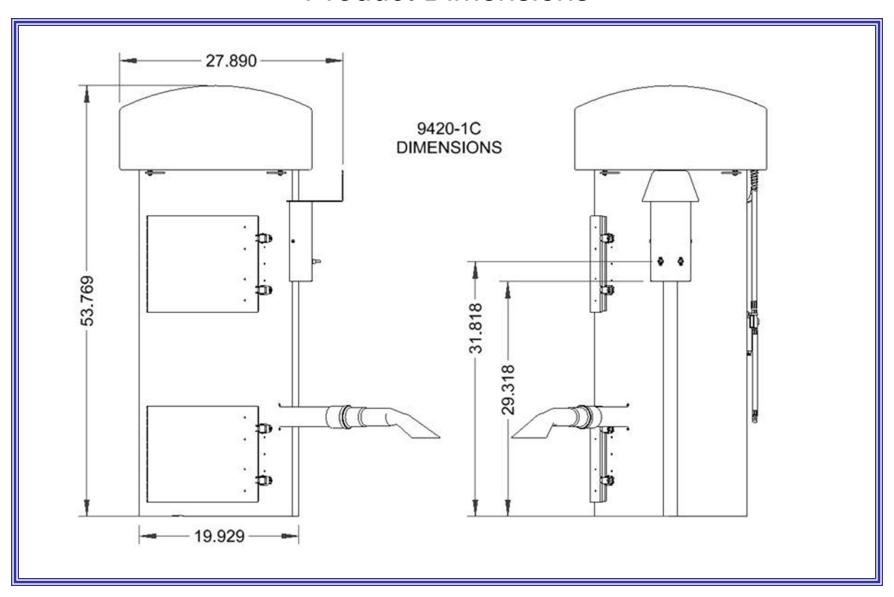
## **Product Dimensions**

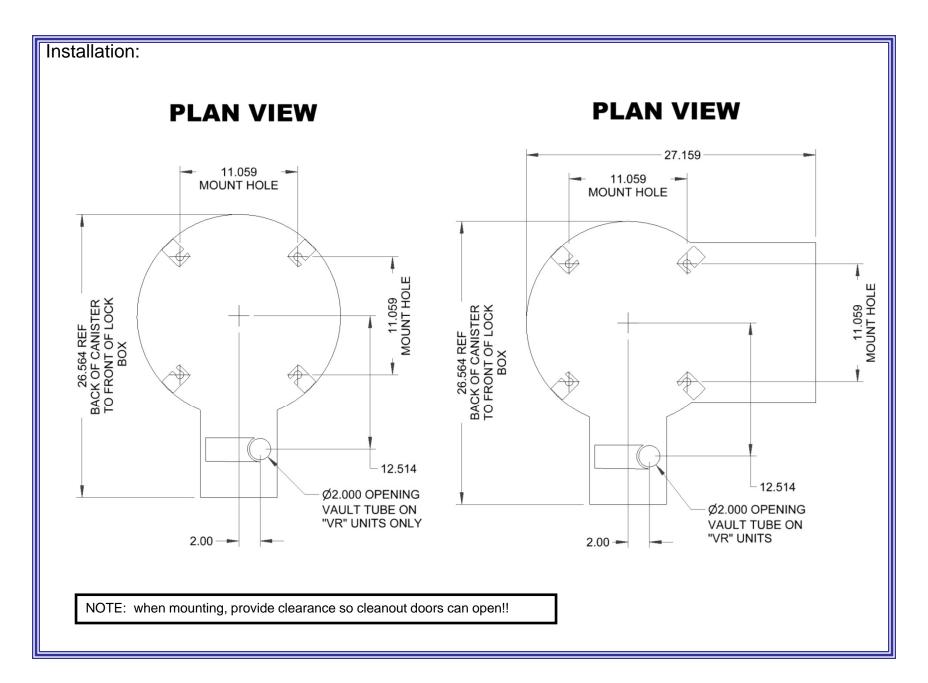


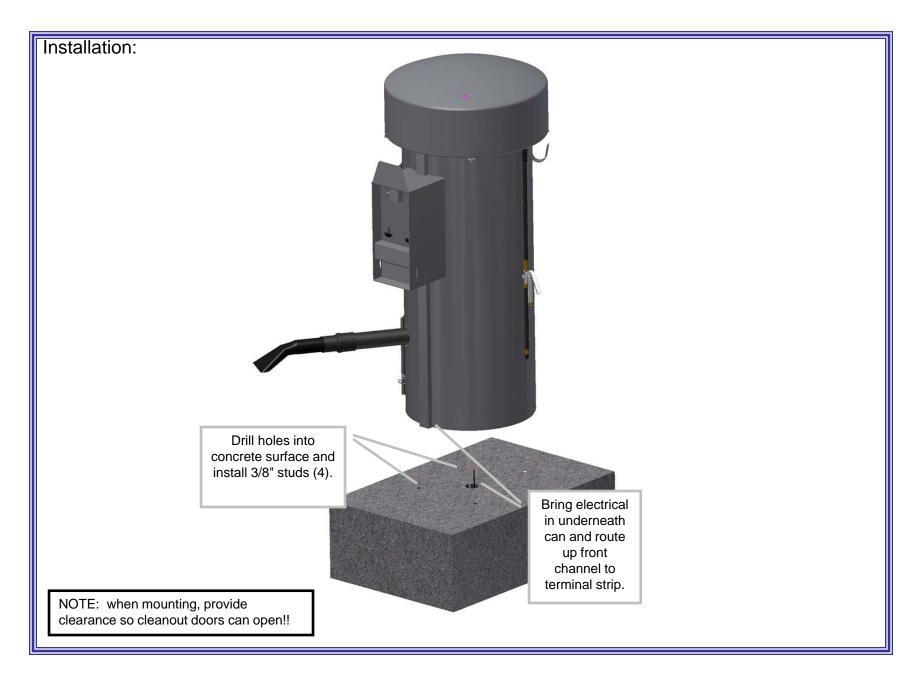
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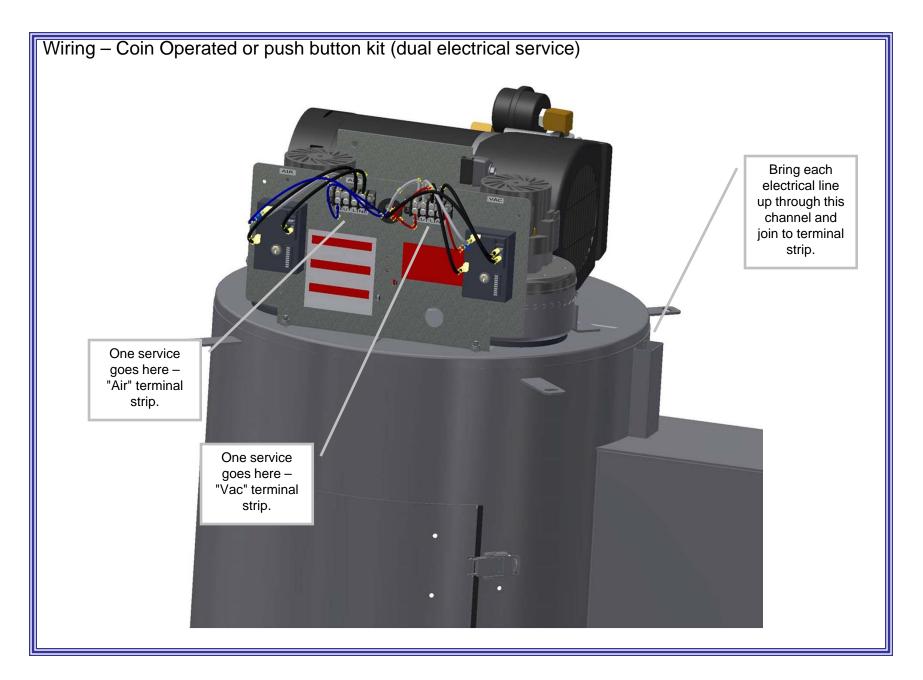


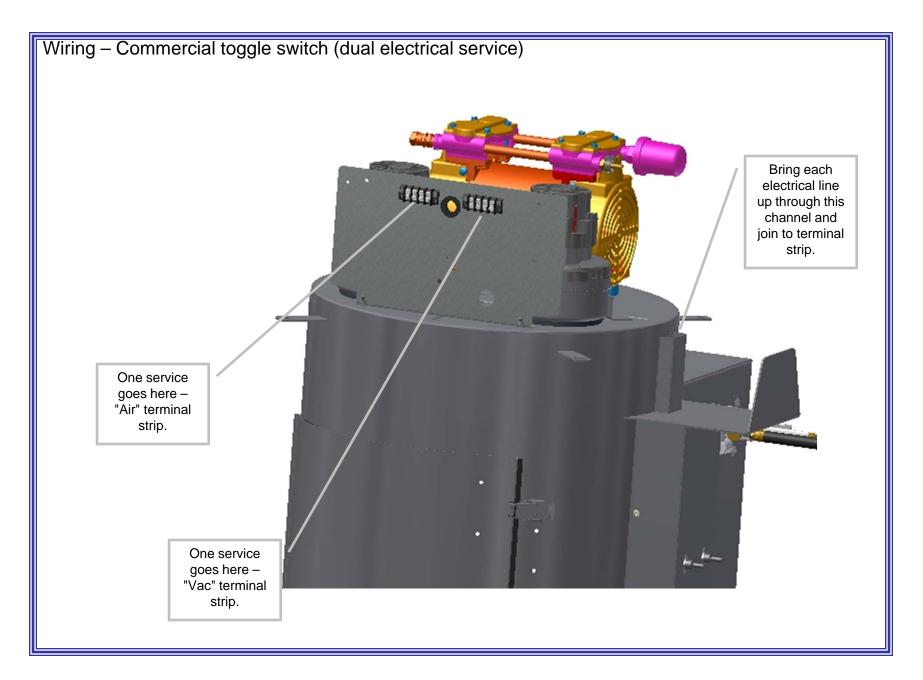
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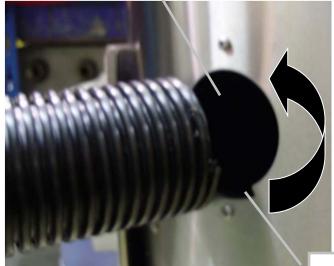






To attach hose, thread into metal hole counter clockwise.

Once unit has been installed use 5871B8 cap plugs (supplied with unit) to seal holes in canister bottom located in lower cleanout door. Extra cap plugs are included with the unit in case plug becomes damaged during shipping removal.





Edge of hose will need to start here.

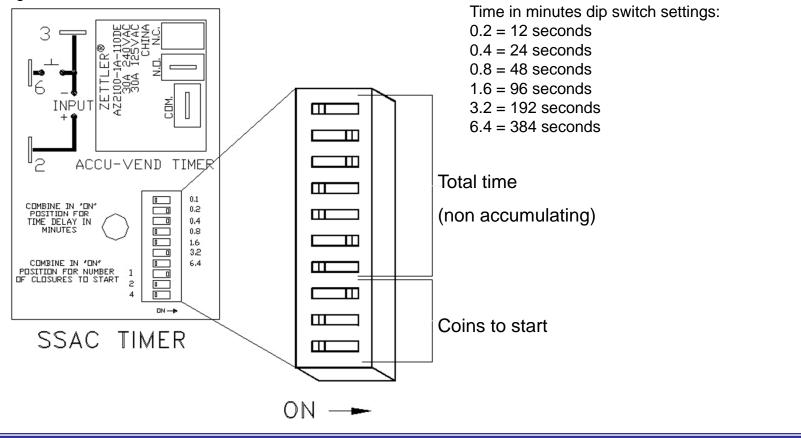
To insert 5871B8 cap plugs into bottom holes, pinch cap plug into place using index finger and thumb. With edges of plug resting against edges of hole, firmly push down on plug with end of hammer or other blunt object until plug snaps into place.

# Programming Instructions: Coin acceptor:

No programming to acceptor needed if unit was purchased with the standard Imonex Z3 acceptor (8149 JEA part number) as it is built accept US quarters. If different acceptor was purchased, see additional literature sent along with unit for programming info.



The below timer pictured is the standard SSAC model that allows the end user to select the "coins to start" and the "total time" by settings series of dip switches. The number of "coins to start" dip switch is how many quarters are needed to make the machine come on. In the below example, the "one coin" dip is selected which makes the unit come on with one coin. The "total time" will then need to be set, but a good rule of thumb would be 4 minutes which requires dip switches 3.2 and .8 to be set to on. This scenario means 1 quarter will provide 4 minutes of vacuum time. The total time can always be changed by adding or subtracting time. If the operator would later decide to increase the cost of the unit to "2" quarters, the 2 dip switch would need to be in the on position (all others off) and the time dip switches would still be 3.2 and .8 dips selected for 4 minutes. Timer is non accumulating so "coins to start" setting is just to make the machine come on time and "time" is total time regardless of coins to start.



### **Operating Instructions:**

- Insert payment (coins) to start vacuum.
- Once service is used, hang up hose.

#### **Maintenance:**

- All servicing of machine should be conducted by an authorized service representative!
- Filter bags should be accessed and shaken down weekly. It is recommended to keep a new set of bags on hand so that once every few months the bags can be replaced and then laundered.
- To maintain performance, empty dirt bin from the canister on a regular basis.
- Periodically inspect wires and connections for wear or fatigue.
- Check door and motor gaskets periodically for signs of wear or damage and replace as needed.
- Check vac hose and air hose for cracks or damage on a weekly basis.
- Clean canister with a stainless steel cleaner as needed. Decals can be cleaned with mild soap and water.
- Check motor brushes every month for excessive wear. Motor brushes should be changed immediately if they are 1/4" or shorter. *Please disconnect power before doing this!*





#### DISCONNECT POWER BEFORE SERVICING OR TROUBLESHOOTING!



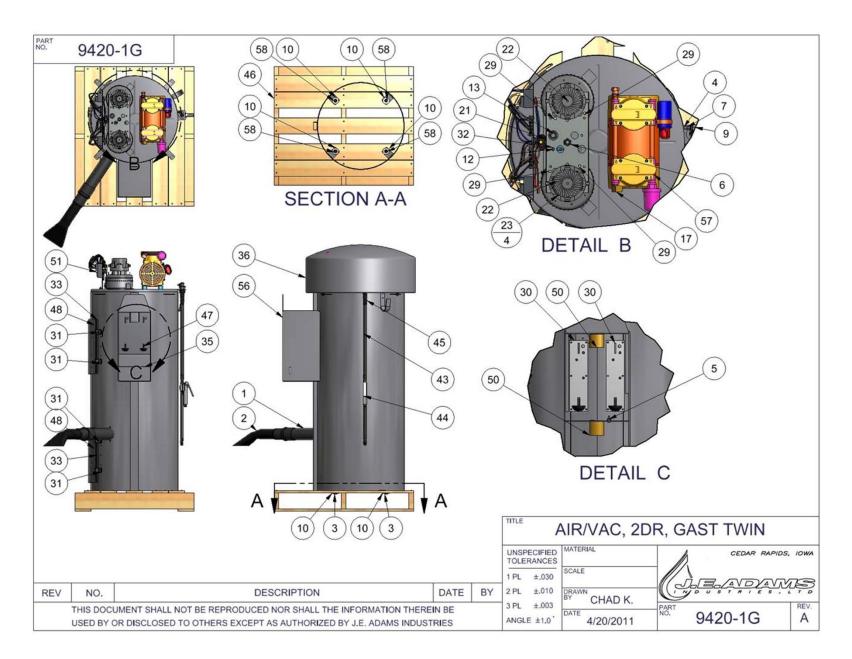


### **Troubleshooting:**

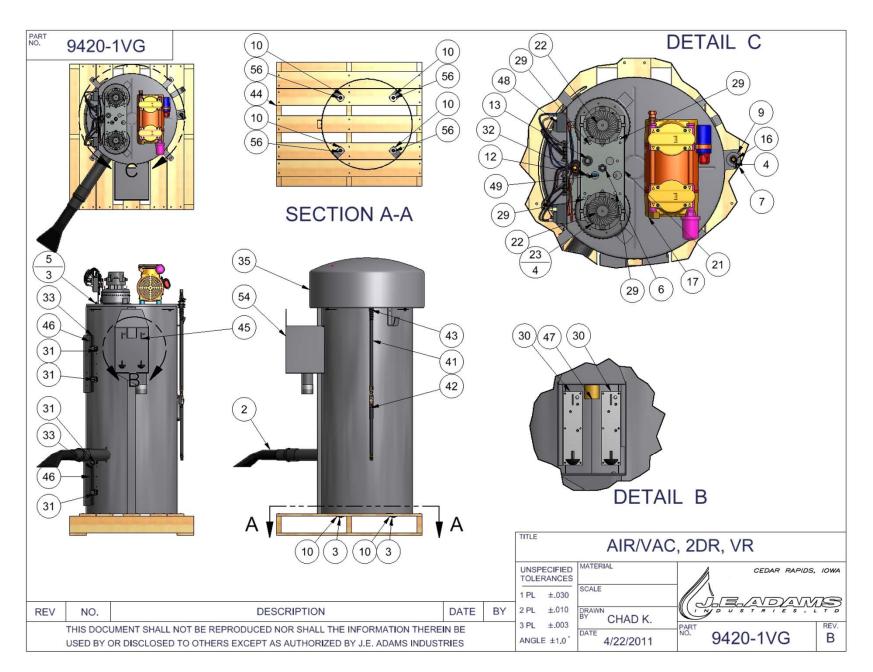
Problem	Possible cause	Solution
Unit is not powered.	Breaker inside unit is not in the on position.	Flip breaker on.
	No power to machine.	Check incoming power.
	Loose connection.	Check incoming power connection.
Machine is behaving erratically.	Is the incoming power at 120V?	Check voltage and monitor while machine runs. Low voltage can cause erratic behavior.
	Are any of the machines wires worn through or connections not making contact?	Inspect wiring and connections. Look for sharp bends in wires and places where wire is against the metal chassis.
Unit keeps tripping breaker.	Inadequate wire size ran to machine.	Call electrician and install proper wire size for 20amp service versus length or run.
	Wrong size breaker.	Install correct breaker (only if wire size is adequate to handle 20 amp breaker).

Fuses for vac motors keep	Inadequate wire size ran to machine.	Call electrician and install proper wire size for
blowing.		20amp service versus length or run.
	Motor brushes may be bad or too short.	Replace motor brushes.
Lack of vacuum suction.	Vac hose clogged?	Clean debris from vac hose.
	Filter bags need cleaned or dirt chamber needs emptied?	Shake or clean filter bags or replace and empty
		20amp service versus length or run.  Replace motor brushes.  Clean debris from vac hose.  Shake or clean filter bags or replace and empty lower dirt chamber.  Replace/repair vac hose.  Replace gaskets.  Inspect/replace gaskets and assure motor is tight against them.  Open lower chamber and inspect plugs, order new if needed.  Replace gaskets.  Check line motor fuse and replace. Replace motor if necessary.  Turn power off to unit, apply chuck to air source with at least 30lbs of pressure and listen carefully for leaks inside cabinet or air hose.  Replace faulty component if leaking utting out enough  If compressor cannot force air into tire, the compressor may have exceeded its life span and need rebuilt (about 1000 hours).  Replace rubber washer inside chuck with JE Adams PN 8533-3CW.
	Vac hose is split?	Replace/repair vac hose.
	Cleanout door gaskets torn or worn?	
	Vac motor gaskets are worn or motor is not tight against.	Inspect/replace gaskets and assure motor is
		tight against them.
	Lower chamber cap plugs/mounting hole covers have	Open lower chamber and inspect plugs, order
	popped out?	new if needed.
	Cleanout door gaskets torn or worn?	Replace gaskets.
	One of the vac motors is not working?	Check line motor fuse and replace. Replace
		motor if necessary.
	Air is leaking from unit somewhere.	Turn power off to unit, apply chuck to air
		source with at least 30lbs of pressure and lister
		carefully for leaks inside cabinet or air hose.
		Replace faulty component if leaking
	If no system leaks, is compressor putting out enough	
Compressor runs but will	pressure?	compressor may have exceeded its life span
not inflate tire.		
not iiiiate tiie.	Chuck washer is worn out?	•
	Temperature is below freezing and condensation off	Remove air hose and chuck and bring into
	compressor has froze in air hose.	warm area to thaw. Optional air dry systems
		are available through JE Adams if frequent
		problem- please call

	_		BILL OF MATERIALS			0	BILL OF MATERIALS	
ITEM	PART N	UMBER	DESCRIPTION	QTY	ITEM	PART NUMBER	DESCRIPTION	QTY
33	8159		DOOR GASKET	2	1	2036	HOSE, 2" X 15' BLACK VACUUM	1
34	8183		DECAL, WARNING	3	2	2058	CLAW/CUFF ASSEMBLY, 2"	1
35	8204RW		WELDMENT, COIN BOX	1	3	5600D4	3/8-16 X 1.5 HHCS	4
36	8305		24" STAINLESS STEEL DOME	1	4	5601D4	1/4-20 x 3/4 HHCS-SS	1
37	8427-1		DECAL, VACUUM	1	5	5603D1	10 Std NC Nylock Nut	3
38	8427-2		DECAL, AIR	1	6	5603D11	1/2 Std NC Nylock Nut	1
39	8427-3		DECAL, DOME	1	7	5603D2	1/4 Std NC Nylock Nut	1
40	8429-1		DECAL, HANG HOSE	1	8	5603D5	1/4 Std NC Nylock Nut	4
41	8437D00	1	DECAL, ETL LISTED	1	9	5606D21	WASHER, FLAT, 3/4 SAE, ID 13/16	1
42	8450		DECAL, TOP HEAVY	1	10	5606D22	WASHER, 3/8 FENDER	8
43	8532-25		AIR HOSE ASSY, 1/4" X 25'	1	11	5606D7	FLAT WASHER, .160 ID X .500 OD	1
44	8533-8		TIRE INFLATOR W/ GAUGE	1	12	5627D2	Pan Head, Slotted, 6-32 x 5/8	1
45	8549	FLEX STRAIN RELIEF		1	13	5639D4	RUBBER GROMMET	1
46	8605		PALLET, VAC, 26" X 30.5"	1	14	5647D2	1/8" SS POP RIVET	16 14
47	8609RW		FACEPLATE W/C, DUAL ACCEPTORS	1	15	5647D8	3/16" SS POP RIVET	
48	8615-5W		CLEANOUT DOOR WELDMENT	2	16	5684D2	1/2" DIA. HOSE CLAMP	1
49	8630		TUBE, 30.5 X 26 X 60	1	17	5800D6	90 DEG. NPT STREET ELBOW	1
50	8638		PIN LOCK	2	18	5871b8	PLUG, VAC BOTTOM 2-1/2"	8
51	8646A		TIMER ASSEMBLY, AIR/VAC	1	19	6082	BAG, 9 X 12	1
52	8673-11		GROUND WIRE 28"	1		8047	BAG, 60 X 72	1
53	8732		NAMEPLATE, PRODUCT SPEC'S	1	1,000	8051G	BRACKET, MOTOR MOUNT	1
54	8754		WARNING DECAL	1		8055EM	MOTOR, ELECTRO 120V	2
55	9420FPD		DECAL, FACEPLATE	1	23	8055LEAD-EM	WIRE LEAD, EM VAC MOTOR	4
56	9421W-1		WELDMENT, AIR/VAC CANISTER	1	24	8057	MOTOR GASKET	2
57	9862		110VAC 3/4 TWIN GAST COMPRESSOR	1	25	8076	FILTER BAG	4
58	B5722-00	02	NUT, 3/8-16 UNC HEX LOCK NUT	4	26	8081	CABLE TIE MOUNT	2
					27	8084	CABLE TIE	3
			The second secon		28	8085	15" CABLE TIE	2
						8108	#10 x 1/2 TAP SCREW	4
			RI I			8149	IMONEX COIN ACCEPTOR	2
8						8153-1	LATCH, CLEANOUT DOOR	4
					32	8157	NUT, #6-32 KEPP NUT STAINLESS	9
						TITLE	AIR/VAC, 2DR, GAST TWIN	
							All VAO, 2DIT, CAOT I WIIV	
						UNSPECIFIE		PIDS, IOWA
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REV	NO.		DESCRIPTION		DATE	BY 2 PL ±.01	DRAWN INDUSTRIES	
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34         8183         DECAL, WARNING         3         1         2036         HOSE, 2" X 15' BL           35         8305         ASSEMBLED SS DOME         1         2         2058         CLAW/CUFF ASSE           36         8427-1         DECAL, VACUUM         1         3         5600D4         3/8-16 X 1.5 HHCS           37         8427-2         DECAL, AIR         1         4         5601D4         1/4-20 x 3/4 HHCS           38         8427-3         DECAL, DOME         1         5         5603D1         10 Std NC Nylock IN Nylock IN NYlock IN NYLOCK           40         8450         DECAL, HANG HOSE         1         6         5603D1         1/2 Std NC Nylock IN NYLOCK           41         8532-25         AIR HOSE ASSY, 1/4" X 25'         1         8         5603D5         1/4 Std NC Nylock IN NYLOCK           42         8533-8         TIRE INFLATOR W/ GAUGE         1         9         5606D21         WASHER, FLAT, 3           43         8549         FLEX STRAIN RELIEF         1         10         5606D22         WASHER, 3/8 FEN           44         8605         PALLET, VAC, 26" X 30.5"         1         11         5606D7         FLAT WASHER, .1           45         8609RW <t< th=""><th>MBLY, 2" 1 4 SS 1</th></t<>	MBLY, 2" 1 4 SS 1
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41       8532-25       AIR HOSE ASSY, 1/4" X 25'       1       8       5603D5       1/4 Std NC Nylock         42       8533-8       TIRE INFLATOR W/ GAUGE       1       9       5606D21       WASHER, FLAT, 3         43       8549       FLEX STRAIN RELIEF       1       10       5606D22       WASHER, 3/8 FEN         44       8605       PALLET, VAC, 26" X 30.5"       1       11       5606D7       FLAT WASHER, .1         45       8609RW       FACEPLATE W/C, DUAL ACCEPTORS       1       12       5627D2       Pan Head, Slotted,         46       8615-5W       CLEANOUT DOOR WELDMENT       2       13       5639D4       RUBBER GROMM         47       8638       PIN LOCK       1       14       5647D2       1/8" SS POP RIVE         48       8646A       TIMER ASSEMBLY, AIR/VAC       1       15       5647D8       3/16" SS POP RIVE         49       8673-11       GROUND WIRE 28"       1       16       5684D2       1/2" DIA. HOSE CL         50       8732       NAMEPLATE, PRODUCT SPEC'S       1       17       5800D6       90 DEG. NPT STR         51       8754       WARNING DECAL       1       18       5871b8       PLUG, VAC BOTT	
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43         8549         FLEX STRAIN RELIEF         1         10         5606D22         WASHER, 3/8 FEN           44         8605         PALLET, VAC, 26" X 30.5"         1         11         5606D7         FLAT WASHER, .1           45         8609RW         FACEPLATE W/C, DUAL ACCEPTORS         1         12         5627D2         Pan Head, Slotted,           46         8615-5W         CLEANOUT DOOR WELDMENT         2         13         5639D4         RUBBER GROMM           47         8638         PIN LOCK         1         14         5647D2         1/8" SS POP RIVE           48         8646A         TIMER ASSEMBLY, AIR/VAC         1         15         5647D8         3/16" SS POP RIVE           49         8673-11         GROUND WIRE 28"         1         16         5684D2         1/2" DIA. HOSE CL           50         8732         NAMEPLATE, PRODUCT SPEC'S         1         17         5800D6         90 DEG. NPT STR           51         8754         WARNING DECAL         1         18         5871b8         PLUG, VAC BOTT           52         8920-71         BOX         1         19         6082         BAG, 9 X 12	
44       8605       PALLET, VAC, 26" X 30.5"       1       11       5606D7       FLAT WASHER, .1         45       8609RW       FACEPLATE W/C, DUAL ACCEPTORS       1       12       5627D2       Pan Head, Slotted,         46       8615-5W       CLEANOUT DOOR WELDMENT       2       13       5639D4       RUBBER GROMM         47       8638       PIN LOCK       1       14       5647D2       1/8" SS POP RIVE         48       8646A       TIMER ASSEMBLY, AIR/VAC       1       15       5647D8       3/16" SS POP RIVE         49       8673-11       GROUND WIRE 28"       1       16       5684D2       1/2" DIA. HOSE CL         50       8732       NAMEPLATE, PRODUCT SPEC'S       1       17       5800D6       90 DEG. NPT STR         51       8754       WARNING DECAL       1       18       5871b8       PLUG, VAC BOTT         52       8920-71       BOX       1       19       6082       BAG, 9 X 12	
45       8609RW       FACEPLATE W/C, DUAL ACCEPTORS       1       12       5627D2       Pan Head, Slotted,         46       8615-5W       CLEANOUT DOOR WELDMENT       2       13       5639D4       RUBBER GROMM         47       8638       PIN LOCK       1       14       5647D2       1/8" SS POP RIVE         48       8646A       TIMER ASSEMBLY, AIR/VAC       1       15       5647D8       3/16" SS POP RIVE         49       8673-11       GROUND WIRE 28"       1       16       5684D2       1/2" DIA. HOSE CL         50       8732       NAMEPLATE, PRODUCT SPEC'S       1       17       5800D6       90 DEG. NPT STR         51       8754       WARNING DECAL       1       18       5871b8       PLUG, VAC BOTT         52       8920-71       BOX       1       19       6082       BAG, 9 X 12	
46         8615-5W         CLEANOUT DOOR WELDMENT         2         13         5639D4         RUBBER GROMM           47         8638         PIN LOCK         1         14         5647D2         1/8" SS POP RIVE           48         8646A         TIMER ASSEMBLY, AIR/VAC         1         15         5647D8         3/16" SS POP RIVE           49         8673-11         GROUND WIRE 28"         1         16         5684D2         1/2" DIA. HOSE CL           50         8732         NAMEPLATE, PRODUCT SPEC'S         1         17         5800D6         90 DEG. NPT STR           51         8754         WARNING DECAL         1         18         5871b8         PLUG, VAC BOTT           52         8920-71         BOX         1         19         6082         BAG, 9 X 12	A STATE OF THE STA
47       8638       PIN LOCK       1       14       5647D2       1/8" SS POP RIVE         48       8646A       TIMER ASSEMBLY, AIR/VAC       1       15       5647D8       3/16" SS POP RIVE         49       8673-11       GROUND WIRE 28"       1       16       5684D2       1/2" DIA. HOSE CL         50       8732       NAMEPLATE, PRODUCT SPEC'S       1       17       5800D6       90 DEG. NPT STR         51       8754       WARNING DECAL       1       18       5871b8       PLUG, VAC BOTT         52       8920-71       BOX       1       19       6082       BAG, 9 X 12	
48       8646A       TIMER ASSEMBLY, AIR/VAC       1       15       5647D8       3/16" SS POP RIVI         49       8673-11       GROUND WIRE 28"       1       16       5684D2       1/2" DIA. HOSE CL         50       8732       NAMEPLATE, PRODUCT SPEC'S       1       17       5800D6       90 DEG. NPT STR         51       8754       WARNING DECAL       1       18       5871b8       PLUG, VAC BOTT         52       8920-71       BOX       1       19       6082       BAG, 9 X 12	
49     8673-11     GROUND WIRE 28"     1     16     5684D2     1/2" DIA. HOSE CL       50     8732     NAMEPLATE, PRODUCT SPEC'S     1     17     5800D6     90 DEG. NPT STR       51     8754     WARNING DECAL     1     18     5871b8     PLUG, VAC BOTT       52     8920-71     BOX     1     19     6082     BAG, 9 X 12	
50         8732         NAMEPLATE, PRODUCT SPEC'S         1         17         5800D6         90 DEG. NPT STR           51         8754         WARNING DECAL         1         18         5871b8         PLUG, VAC BOTT           52         8920-71         BOX         1         19         6082         BAG, 9 X 12	
51         8754         WARNING DECAL         1         18         5871b8         PLUG, VAC BOTT           52         8920-71         BOX         1         19         6082         BAG, 9 X 12	
52 8920-71 BOX 1 19 6082 BAG, 9 X 12	
	1
53 9420FPD DECAL, FACEPLATE 1 20 8047 BAG, 60 X 72	1
54 9423W CANISTER WELDMENT, AIR/VAC, VR 1 21 8051G BRACKET, MOTO	
55 9862 110VAC 3/4 TWIN GAST COMPRESSOR 1 22 8055EM MOTOR, ELECTRO	
56 B5722-002 NUT, 3/8-16 UNC HEX LOCK NUT 4 23 8055LEAD-EM WIRE LEAD, EM V	
57         8437D001         ETL LISTED LABEL         1         24         8057         MOTOR GASKET	2
25 8076 FILTER BAG	4
26 8081 CABLE TIE MOUN	
27 8084 CABLE TIE	3
28   8085   15" CABLE TIE	2
29 8108  #10 x 1/2 TAP SC	
30 8149 IMONEX COIN AC	
31 8153-1 LATCH, CLEANOL	
32 8157 NUT, #6-32 KEPP	
33 8159 DOOR GASKET	2
AIR/VA	C, 2DR, VR
B 6961 ADDED 8437D001 5-22-12 CK UNSPECIFIED TOLERANCES MATERIAL TOLERANCES	CEDAR RAPIDS, IO
A 6467 REVISED AND DRAWN TO INVENTOR; NO PREVIOUS DRAWING 4-22-11 CK 1 PL ±.030 SCALE	
REV NO. DESCRIPTION DATE BY 2 PL ±.010 DRAWN BY CHAD K.	INDUSTRIES, LT
THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION THEREIN BE  USED BY OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY J.E. ADAMS INDUSTRIES  3 PL ±.003 ANGLE ±1.0 ANGLE ±1.0	PART 9420-1VG



			BILL OF MATERIALS					BILL OF MATERIALS		
ITEM	PART NU	MBER	DESCRIPTION	QTY	ITEM	PART NU	JMBER	DESCRI	PTION	QTY
36	8081		CABLE TIE MOUNT	2	1	2036	н	OSE, 2" X 15' BLACK VACUUM		1
37	8084		CABLE TIE	3	2	2058	C	CLAW/CUFF ASSEMBLY, 2*		1
38	8085		15' CABLE TIE	2	3	3054	1.	/4" HOSE BARB X 1/" MPT		1
39	8108		#10 x 1/2 TAP SCREW	4	4	5035D3		OWEL PIN		4
40	8153-1		LATCH, CLEANOUT DOOR	4	6	5600D4		V8-16 X 1.5 HHCS		4
41	8157		NUT, #6-32 KEPP NUT STAINLESS	5	7	5603D1		D Std NC Nylock Nut		2
42	8159		DOOR GASKET	2	8	5603D11		/2 Std NC Nylock Nut		1 B
43	8183	DECAL, WARNING		3	g	5603D5		1/4 Std NC Nylock Nut		
44	8305		ASSEMBLED SS DOME	1	10	5606D22		VASHER, 3/8 FENDER		8
45	8427-1		DECAL, VACUUM	1	11	5606D7		LAT WASHER, .160 ID X .500 OD		1
46	8427-2		DECAL, AIR	1	12	5611D4		UT, 5/16-18 UNC KEPP- SS		2
47	8427-3		DECAL, DOME	1	13	5627D2		an Head, Slotted, 6-32 x 5/8		5
48	8429-1		DECAL, HANG HOSE	1	14	5635D4		/4-20 UNC CARRIAGE BOLT		4
49	8450		DECAL, TOP HEAVY	1	15	5636D1		10-24 PHIL. PAN HEAD SCREW		2
50	8505-1C		COVER, CONTROL PLATE, AIR/VAC COMMERCIAL	- 1	16	5639D1		RUBBER GROMMET		1
51	8533-8		TIRE INFLATOR W/ GAUGE	1	17	5639D4		RUBBER GROMMET		1
52 53	8549 8588BY		FLEX STRAIN RELIEF DECAL, FREE AIR	- 1	18 19	5643D2 5647D2		IS HOSE CLAMP, 7/16-25/32* /8* SS POP RIVET		16
54	85896Y		DECAL, FREE VAC	1	20	5647D8		V16" SS POP RIVET		14
58	8615-5W		CLEANOUT DOOR WELDMENT	2	21	5871b8		LUG, VAC BOTTOM 2-1/2*		B
59	8630		TUBE, 30.5 X 26 X 60	1	22	5903D1		POS TERMINAL STRIP		2
60	8646		MOUNTING BRACKET, AIRWATER VAC	- + -	23	5920		DOT, TOGGLE SWITCH		2
61	8673-11		GROUND WIRE 28*		26	6027-1		RETAINER, ROLLER		1
62	8732	NAMEPLATE, PRODUCT SPEC'S		- 1	27	6027-2		OVER, HOSE GUIDE		2
63	8754		WARNING DECAL	- + ;	28	6027-3		ROLLER, HOSE GUIDE		4
64	8828	TOGGLE SWITCH PLATE		2	29	6082		AG, 9 X 12		1
65	8918		ON-OFF SWITCH	2	30	8047		IAG, 60 X 72		1
66	8939		PALLET, DUAL, OVAL, SPECIALITY, 30° X 40°	1	31	8051G		RACKET, MOTOR MOUNT		1
67	9421W2-1C-	RC	AIRVAC CANISTER WIC, COMMERCIAL, REEL CRAFT	1	32	8055EM		MOTOR, ELECTRO 120V		2
68	9650-430		30° HOSE	1	33	8065LEAD-E		VIRE LEAD, EM VAC MOTOR		4
69	9662		110VAC 3/4 TWIN GAST COMPRESSOR	1	34	8057		NOTOR GASKET		2
70	B5722-002		NUT, 3/8-16 UNC HEX LOCK NUT	4	35	8076		ILTER BAG		4
71	8437D001		ETL LISTED LABEL	1		100.0				
98	6025SHR		REEL CRAFT, BASE MOUNT	1						
						Î				
D	7097	REMOVED 9421W2-1C, 6025-26W-1, 5600D2 (6), 8597 (4), 8598 (4 8596 (4) & COX REEL. ADDED 9421W2-1C-RC & REEL CRAFT			4-30-13		TILE			
С	6961	ADDED 8437D001 ADDED (2) EA 5627D2 & 8157 & (1) 5903D1			2-22-12	2 CK	K UNSPECIFIED TOLERANCES MATERIAL		REEL, COMMERCIAL	
В	6956			)1	5-11-12				CEDAR RAPID	05, 101
Α	6465	REVIS	ED AND DRAWN TO INVENTOR; NO PREVIOU	IS DRAWING	4-21-1		PL ±.030			W.E
REV	NO.	DESCRIPTION			DATE	BY 2	PL ±.010	DRAWN CHAD K.	INJOUSTRIES.	7

